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MULTIPLE DIE-SPACER FOR AN INTEGRATED CIRCUIT

TECHNICAL FIELD OF THE INVENTION

The present invention relates generally to the field of integrated circuits and, more particularly, to a multiple die-spacer for an integrated circuit.

BACKGROUND OF THE INVENTION

Integrated circuits may include several physically separate units, known as dies, that perform electrical functions. Dies may be in a stacked configuration within  
5 the integrated circuit, in which case the dies are separated by spacers that hold the dies apart. Spacers may be formed using a variety of materials, such as adhesives and silicon. During the process of forming the integrated circuit, spacers and dies may be subject to  
10 conditions such as heat and pressure. In some cases, this may result in damage to the integrated circuit.

SUMMARY OF THE INVENTION

In accordance with one embodiment of the present invention, an integrated circuit includes a first die and a second die. Between the first and second dies are a plurality of spacers. Each spacer is attached to the first die and the second die.

In accordance with another embodiment of the present invention, a method of forming an integrated circuit includes placing a first die and adhering multiple spacers to the first die. The method further includes adhering a second die to the spacers. The second die is adhered such that the spacers are between the first and second dies.

Important technical advantages of certain embodiments of the present invention include avoiding damage to an integrated circuit produce by conditions such as heat and pressure. By reducing the total length of spacer material in contact with dies, such embodiments reduce the amount of stress on dies due to spacers and dies having different thermal expansion coefficients. As a result, the possibility of damage is reduced.

Other important technical advantages of certain embodiments of the present invention include use of less spacer material. This reduction may help to conserve materials, thus potentially lowering cost. Furthermore, it may allow greater flexibility in design by freeing up space that would otherwise be used by spacer material.

Still other advantages may include selective placement of spacers on a die. Putting spacers at particular locations on the die may help to make particular areas of die more accessible. It may also

help to position stresses caused by spacers in places on the die that are less vulnerable to damage, and to reduce those stresses in some cases.

Additional technical advantages of the present  
5 invention will be readily apparent to one skilled in the art from the following figures, descriptions, and claims. Moreover, while specific advantages have been enumerated above, various embodiments may include all, some, or none of the enumerated advantages.

BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of the present invention and its advantages, reference is now made to the following description, taken in conjunction with the  
5 accompanying drawings, in which:

FIGURE 1 illustrates a side view of an integrated circuit using a conventional spacer;

FIGURE 2 illustrates a conventional spacer;

FIGURE 3 illustrates an integrated circuit using  
10 multiple die spacers;

FIGURE 4 illustrates multiple die spacers; and

FIGURE 5 is a flow chart illustrating a method for forming an integrated circuit using multiple die spacers.

DETAILED DESCRIPTION OF EXAMPLE EMBODIMENTS OF THE  
INVENTION

FIGURE 1 illustrates an integrated circuit 100 that includes a bottom die 102A, a middle die 102B, and a top die 102C, collectively referred to as "dies 102." Dies 102 are separated by conventional spacers 104A and 104B (collectively referred to as "spacers 104"). The position of spacer 102A relative to die 102A from a top perspective is shown in FIGURE 2. Adhesive 106 is used to adhere components of integrated circuit to one another. Components of integrated circuit are surrounded by an encapsulating material 108, such as a mold resin, that integrates components into a single package. In the depicted embodiment, encapsulating material 108 includes balls 110 that serve as a base for integrated circuit 100.

Dies 102 are components of integrated circuit 100 that perform selected electrical functions. Dies 102 may include silicon, metal, or other conducting or semiconducting material capable of performing one or more desired electrical operations. In a stacked die configuration, dies 102 may be manufactured separately and assembled into a single package. In the depicted embodiment, dies 102 are electrically coupled to a conductive plating 112 by wires 114. Conductive plating 112 and wires 114 delivery electricity for powering dies 102 for their respective operations.

Spacers 104 represent materials that hold dies 102 apart from one another. The amount of spacing required between dies 102 may be determined by the space needed to prevent interference between dies 102, the room needed to

insert components such as wires 114, or other design considerations. Spacers 104 may be formed using any suitable materials, including silicon, resins, or other reasonably rigid material mechanically able to maintain separation between dies 102 under reasonable operating conditions, and may conceivably be integral to dies 102. In the depicted embodiment, spacers 104 are adhered to dies 102 using adhesive 106. Adhesive 106 may be any suitable adhesive material, including resin, glue, or other material capable of adhering to dies 102. In locations where it may be desirable to electrically insulate components from one another, adhesive 106 may be nonconductive, but generally, either conductive or nonconductive adhesives may be used.

To form integrated circuit 100, spacers 104 are stacked on dies 102 using adhesive 106. Bottom die 102A is adhered to conductive plating 112. Adhesive 106 is placed on bottom die 102A, and spacer 104A is then placed on top of adhesive 106. Adhesive 106 is then placed on top of spacer 104A, allowing dies 102B and 102C and spacer 104B to be stacked in like manner. When the stacking process is complete, wires 114 may be attached and the entire package encapsulated with encapsulating material 108, thus forming integrated circuit 100.

During formation, components of integrated circuit 110 may be subject to conditions such as heat and pressure. Because dies 102 and spacers 104 may be formed from different materials, they may have different properties, which may cause them to respond to such conditions differently. For example, the materials may have different thermal expansion coefficients, which may

cause one to expand more quickly than the other. But since dies 102 and spacers 104 are adhered to one another, this may create mechanical stresses on dies 102. In many cases, such problems may not be detected until  
5 the finished product is examined by grinding away a portion of encapsulation material 108, such as balls 110.

FIGURE 3 illustrates an integrated circuit 200 that reduces the risks associated with making dies 102 and spacers 104 from different materials. In integrated  
10 circuit 200, spacers 104 are replaced with multiple spacers 204 (referring to spacers 204A, 204B, 204C, 204D, 204E, and 204F) of like materials to those of spacers 104. Spacers 204 arranged in spacer layers. In the embodiment depicted in the top view of die 102A,  
15 illustrated in FIGURE 4, spacers 204A, 204B, 204C, and 204D form a square arrangement corresponding to the square shape of die 102A. The depicted square arrangement is only one of many possible arrangements of spacers 204, and any suitable geometric arrangement that  
20 provides a desired level of mechanical stability may also be used. In particular, it may be advantageous to adapt the shape of the arrangement to the shape of die 102

Although it is somewhat more complicated to assemble integrated circuit 200 using multiple spacers 204, the  
25 arrangement may provide several technical advantages. For example, the total amount of edge length of spacers 204 adhered to dies 102 may be reduced. Thus, in cases where the different behavior of materials under conditions varies in proportion to length, such as  
30 thermal expansion, the reduced length reduces the mechanical stress exerted because of the different



expansion coefficients of die 102 and spacer 104. Another advantage may be the ability to place spacers 204 in particular locations on die 102 to increase accessibility of particular regions of die 102 or to  
5 reduce mechanical stress on particular areas. Other technical advantages may include conservation of materials used in spacers 104 and increased room within integrated circuit 200 for insertion of components such as wires 114.

10       FIGURE 5 is a flowchart 300 that shows one example of a method for forming an stacked-die integrated circuit 200 using multiple spacers 204. Adhesive 106 is placed on the bottom layer, which may be conductive plating 112, at step 302. Bottom die 102A is placed on top of  
15 adhesive 106 at step 304. Adhesive 106 is placed on die 102A at step 306. Adhesive 106 may be applied selectively at the location of spacers 204 or, alternatively, may be deposited in a layer that includes the location of spacers 204 or may be placed on spacers  
20 204 themselves.

A spacer 204 is placed at its designated location in the spacer layer atop die 102 at step 308. Additional spacers 204 are placed in the spacer layer until all spacers 204 are placed, as shown by decision step 316.  
25 Adhesive 106 is placed on the next die 102 to be stacked at step 312. Alternatively, adhesive 106 may be placed on spacers 204. Die 102 is then stacked and adhered on spacers 204 at step 314.

At decision step 316, if there are additional dies  
30 to be stacked, then the described method of stacking spacers 204 on a placed die 102 and stacking a new die

102 on top of spacers 204 may be repeated from step 306. Otherwise, wires 114 may be attached to dies 102 at step 318, and the components may be encapsulated at step 320. The method described above is only one example of a  
5 method for forming integrate circuit 200, and it should be understood that other methods of formation consistent with the description above are also possible.

Although the present invention has been described with several embodiments, a myriad of changes,  
10 variations, alterations, transformations, and modifications may be suggested to one skilled in the art. For example, the reference to particular directions, such as "top" or "upper," does not limit the possibility of other directional arrangements. It is intended that the  
15 present invention encompass such changes, variations, alterations, transformations, and modifications as fall within the scope of the appended claims.